Technical Data Sheet

P40CN-H40

Homopolymer Polypropylene Filled with Calcium Carbonate

Nirumand Polymer



Nirumand Polymer Co.Filled & Reinforced Engineering Plastics

Product Description

P40CN-H40 is homopolymer polypropylene filled with 40% calcium carbonate offering better mechanical properties, dimensional stability, suitable stiffness, impact resistance, good heat and chemical resistance. This compound is used in home appliance industry, electrical goods, automotive applications, housewares and other utility products. This grade is designed to be processed in conventional injection molding process.

General Properties				
Material Status	Commercial: Active			
Forms	• Pellets			
Processing Method	•Injection molding			
Color	• Natural			
Physical Properties		Value	Unit	Test Method
Density		1.22	gr/cm³	ISO 1183
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)		10	gr/10 min	ASTM D1238
Mechanical Properties		Value	Unit	Test Method
Tensile Strength@yield		18	MPa	ISO 527
Tensile Strength@Break		17	MPa	ISO 527
Elongation@Break		20	%	ISO 527
Flexural Modulus		1900	MPa	ASTM D790
Impact		Value	Unit	Test Method
Notched Izod Impact (23°C)		4	kJ/m²	ISO 180
Notched charpy Impact (23°C)			kJ/m²	ISO 179
Hardness		Value	Unit	Test Method
Durometer Hardness		70	Shore D	ASTM D2240

♦ Values shown are average & are not to be considered as product specifications.

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