

Technical Data Sheet

P40CN-C30R-4311/1

Copolymer Polypropylene Filled with Calcium Carbonate

Nirumand Polymer



Nirumand Polymer Co.
Filled & Reinforced Engineering Plastics

Product Description

P40CN-C30R-4311/1 is recycled copolymer polypropylene filled with 40% mineral powder by better toughness, mechanical properties, dimensional stability, good thermal and chemical resistance. This compound is used in appliance industry, automotive applications especially wheel cover, housewares and other utility products. This grade is designed to be processed in conventional injection molding process.

General Properties

Material Status	•Commercial: Active
Forms	•Pellets
Processing Method	•Injection molding
Color	•Natural

Physical Properties	Value	Unit	Test Method
Density	1.22	gr/cm ³	ISO 1183
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)	5	gr/10 min	ASTM D1238
Shrinkage	...	%	Internal

Mechanical Properties	Value	Unit	Test Method
Tensile Strength @ Yield	17	MPa	ISO 527
Tensile Strength @ Break	15	MPa	ISO 527
Elongation @ Break	≥ 20	%	ISO 527
Flexural Modulus	1600	MPa	ASTM D790

Impact	Value	Unit	Test Method
Notched Izod Impact (23°C)	7	kJ/m ²	ISO 180
Notched charpy Impact (23°C)	kJ/m ²	ISO 179

Hardness	Value	Unit	Test Method
Durometer Hardness	65	Shore D	ASTM D2240

❖ Values shown are average & are not to be considered as product specifications.

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