## **Technical Data Sheet**

## **P30TB-C40R**

**Copolymer Polypropylene Filled with Talcum Powder** 

## **Nirumand Polymer**



**Nirumand Polymer Co.**Filled & Reinforced Engineering Plastics

## **Product Description**

P30TB-C40R is recycled copolymer polypropylene filled with 30% talcum powder by better mechanical properties, dimensional stability, stiffness, good heat and chemical resistance. This compound is used in automotive applications, appliance industry, electrical goods, housewares and other utility products. This grade is designed to be processed in conventional injection molding techniques.

General Properties				
Material Status	<ul><li>Commercial: Active</li></ul>			
Forms	• Pellets			
Processing Method	•Injection molding			
Color	•Black			
Physical Properties		Value	Unit	Test Method
Density		1.13	gr/cm <sup>3</sup>	ISO 1183
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)		9	gr/10 min	ASTM D1238
Shrinkage		1.2-1.3	%	Internal
Mechanical Properties		Value	Unit	Test Method
Tensile Strength@yield		> 16	Мра	ISO 527
Tensile Strength@Break		> 14	Мра	ISO 527
Elongation@Break		> 20	%	ISO 527
Elastic Modulus			Мра	ISO 527
Flexural Modulus		1700	Мра	ISO 178
Impact		Value	Unit	Test Method
Notched Izod Impact (23°C)		9	kj/m²	ISO 180
Notched charpy Impact (23°C)			kj/m²	ISO 179
Hardness		Value	Unit	Test Method
Durometer Hardness		68	Shore D	ISO 868

 $\ensuremath{ \diamondsuit}$  Values shown are average & are not to be considered as product specifications.

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