### **Technical Data Sheet**

## **6AN-Supertough**

#### Polyamide 6

# **Nirumand Polymer**



#### **Product Description**

6AN-Supertough is polyamide 6 resin offering good balance of mechanical properties and toughness. This compound provides very high impact resistance compared to typical polyamide 6 resin. This product is used in automotive applications, electrical goods, home appliance industry, and other utility products. This grade is designed to be processed in conventional injection molding process.

<b>General Properties</b>				
Material Status	•Commercial: Active			
Forms	• Pellets			
Processing Method	<ul><li>Injection molding</li></ul>			
Color	•Natural			
Physical Properties		Value	Unit	Test Method
Density		1.03	gr/cm <sup>3</sup>	ISO 1183
Shrinkage			%	Internal
Mechanical Properties		Value	Unit	Test Method
Tensile Strength @ Yield		≥ 40	MPa	ISO 527
Tensile Strength @ Break			%	ISO 527
Elongation @ Break		≥ 40	%	ISO 527
Flexural Modulus		1200	%	ASTM D790
Impact		Value	Unit	Test Method
Notched Izod Impact (23°C)		> 65	kJ/m²	ISO 180
Notched Izod Impact (-20°C)		> 25	kJ/m²	ISO 180

♦ Values shown are average & are not to be considered as product specifications.

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