

Technical Data Sheet



P-C46R-3-1232(D)

Copolymer Polypropylene

Nirumand Polymer

Nirumand Polymer Co.
Filled & Reinforced Engineering Plastics

Product Description

P-C46R-3-1232(D) is recycled copolymer polypropylene toughened with EPDM by high impact strength. This compound is used in automotive applications and other utility products. This grade is designed to be processed in conventional injection molding molding.

General Properties

Material Status •Commercial: Active

Forms •Pellets

Processing Method •Injection molding

Color •Black

Physical Properties	Value	Unit	Test Method
Density	0.9	gr/cm ³	ISO 1183
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)	7	gr/10 min	ASTM D1238
Shrinkage	%	Internal

Mechanical Properties	Value	Unit	Test Method
Tensile Strength@ Yield	≥ 17	MPa	ISO 527
Tensile Strength@ Break	≥ 14	MPa	ISO 527
Elongation @ Break	≥ 50	%	ISO 527
Flexural Modulus	900	MPa	ASTM D790

Impact	Value	Unit	Test Method
Notched Izod Impact (23°C)	≥ 23	kJ/m ²	ISO 180
Notched Izod Impact (-20°C)	kJ/m ²	ISO 180

Hardness	Value	Unit	Test Method
Durometer Hardness	57	Shore D	ASTM D2240

◆ Values shown are average & are not to be considered as product specifications.

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