

Technical Data Sheet

P40CN-H50R-4277

Homopolymer Polypropylene Filled with Calcium Carbonate

Nirumand Polymer



Nirumand Polymer Co.
Filled & Reinforced Engineering Plastics

Product Description

P40CN-H50R-4277 is recycled homopolymer polypropylene filled with 40% calcium carbonate. This compound is used in automotive applications, housewares and other utility products. This grade is designed to be processed in conventional injection molding process.

General Properties

Material Status • Commercial: Active

Forms • Pellets

Processing Method • Injection molding

Color • Natural

Physical Properties	Value	Unit	Test Method
Density	1.22	gr/cm ³	ISO 1183
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)	10	gr/10 min	ASTM D1238

Mechanical Properties	Value	Unit	Test Method
Tensile Strength@yield	17	MPa	ISO 527
Tensile Strength@Break	15	MPa	ISO 527
Elongation@Break	12	%	ISO 527
Flexural Modulus	1600	MPa	ASTM D790

Impact	Value	Unit	Test Method
Notched Izod Impact (23°C)	3	kJ/m ²	ISO 180
Notched Charpy Impact (23°C)	kJ/m ²	ISO 179

Hardness	Value	Unit	Test Method
Durometer Hardness	Shore D	ASTM D2240

◆ Values shown are average & are not to be considered as product specifications.

Web-site: www.npolymer.com

Address: Abbas abad Industrial Zone-Tehran-Iran

E-mail: Sales@npolymer.com, Trade@npolymer.com

Tel & Fax: (+9821)35000234