## **Technical Data Sheet**

## P-C40R-3-1332

**Copolymer Polypropylene** 

## **Nirumand Polymer**



**Nirumand Polymer Co.**Filled & Reinforced Engineering Plastics

## **Product Description**

P-C40R-3-1332 is recycled copolymer polypropylene having a combination of good mechanical properties and toughness. This compound is used in automotive applications and other utility products. This grade is designed to be processed in conventional injection molding process.

General Properties				
Material Status	•Commercial: Active			
Forms	• Pellets			
Processing Method	<ul><li>Injection molding</li></ul>			
Color	• Black			
Physical Properties		Value	Unit	Test Method
Density		0.9	gr/cm <sup>3</sup>	ISO 1183
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)		9	gr/10 min	ASTM D1238
Shrinkage		1.6-1.7	%	Internal
Mechanical Properties		Value	Unit	Test Method
Tensile Strength@ Yield		≥ 21	MPa	ISO 527
Tensile Strength@ Break			MPa	ISO 527
Elongation @ Break		≥ 50	%	ISO 527
Flexural Modulus		900	MPa	ASTM D790
Impact		Value	Unit	Test Method
Notched Izod Impact (23°C)		14	kJ/m²	ISO 180
Notched Izod Impact (-20°C)			kJ/m²	ISO 180
Hardness		Value	Unit	Test Method
Durometer Hardness		65	Shore D	ASTM D2240

 $\ensuremath{\clubsuit}$  Values shown are average & are not to be considered as product specifications.

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